

TAPERLOCK GAGES – CONTINUED



TIN COATED SETS HAVE TWO OPTIONS:
 – BOTH ELEMENTS TIN
 – ONLY GO MEMBER TIN

METRIC

SIZE	"GO"			4H "NO-GO"		6H "NO-GO"		4H SET			6H SET		
	mm	EDP #	TIN EDP#	mm	EDP #	mm	EDP #	EDP#	BOTH TIN EDP#	"GO" TIN ONLY#	EDP#	BOTH TIN EDP#	"GO" TIN ONLY#
M1.6 X .35	1.373	90370	90370T	1.427	90374	1.458	90372	90378	90378T	90378G	90376	90376T	90376G
M1.7 X .35	1.473	90371	90371T	1.527	90375	1.558	90373	90624	90624T	90624G	90377	90377T	90377G
M2 X .4	1.740	90380	90380T	1.796	90384	1.830	90382	90388	90388T	90388G	90386	90386T	90386G
M2.5 X .45	2.208	90390	90390T	2.268	90394	2.303	90392	90398	90398T	90398G	90396	90396T	90396G
M2.6 X .45	2.308	90400	90400T	2.371	90404	2.403	90402	90408	90408T	90408G	90406	90406T	90406G
M3 X .5	2.675	90410	90410T	2.738	90414	2.775	90412	90418	90418T	90418G	90416	90416T	90416G
M3.5 X .6	3.110	90420	90420T	3.181	90424	3.222	90422	90428	90428T	90428G	90426	90426T	90426G
M4 X .7	3.545	90430	90430T	3.620	90434	3.663	90432	90438	90438T	90438G	90436	90436T	90436G
M5 X .8	4.480	90440	90440T	4.560	90444	4.605	90442	90448	90448T	90448G	90446	90446T	90446G
M6 X 1	5.350	90450	90450T	5.445	90454	5.500	90452	90458	90458T	90458G	90456	90456T	90456G
M8 X 1.25	7.188	90460	90460T	7.288	90464	7.348	90462	90468	90468T	90468G	90466	90466T	90466G
M10 X 1.25	9.188	91200	91200T	9.288	CFQ	9.348	91202	CFQ	CFQ	CFQ	91206	91206T	91206G
M10 X 1.5	9.026	90470	90470T	9.138	90474	9.206	90472	90478	90478T	90478G	90476	90476T	90476G
M12 X 1.25	11.188	91210	91210T	11.300	CFQ	11.368	91212	CFQ	CFQ	CFQ	91216	91216T	91216G
M12 X 1.5	11.026	91220	91220T	11.144	CFQ	11.216	91222	CFQ	CFQ	CFQ	91226	91226T	91226G
M12 X 1.75	10.863	90481	90481T	10.988	90485	11.063	90483	90489	90489T	90489G	90487	90487T	90487G
M14 X 1.5	13.026	91230	91230T	13.144	CFQ	13.216	91232	CFQ	CFQ	CFQ	91236	91236T	91236G
M14 X 2	12.701	91240	91240T	12.833	CFQ	12.913	91242	CFQ	CFQ	CFQ	91246	91246T	91246G
M16 X 1.5	15.026	91250	91250T	15.144	CFQ	15.216	91252	CFQ	CFQ	CFQ	91256	91256T	91256G
M16 X 2	14.701	91260	91260T	14.833	CFQ	14.913	91262	CFQ	CFQ	CFQ	91266	91266T	91266G
M18 X 1.5	17.026	91270	91270T	17.144	CFQ	17.216	91272	CFQ	CFQ	CFQ	91276	91276T	91276G
M18 X 2.5	16.376	91280	91280T	16.516	CFQ	16.600	91282	CFQ	CFQ	CFQ	91286	91286T	91286G
M20 X 1.5	19.026	91290	91290T	19.144	CFQ	19.216	91292	CFQ	CFQ	CFQ	91296	91296T	91296G
M20 X 2.5	18.376	91300	91300T	18.516	CFQ	18.600	91302	CFQ	CFQ	CFQ	91306	91306T	91306G
M22 X 1.5	21.026	91310	91310T	21.144	CFQ	21.216	91312	CFQ	CFQ	CFQ	91316	91316T	91316G
M22 X 2.5	20.376	91320	91320T	20.516	CFQ	20.600	91322	CFQ	CFQ	CFQ	91326	91326T	91326G
M24 X 2	22.701	91330	91330T	22.841	CFQ	22.925	91332	CFQ	CFQ	CFQ	91336	91336T	91336G
M24 X 3	22.051	91340	91340T	22.221	CFQ	22.316	91342	CFQ	CFQ	CFQ	91346	91346T	91346G

THREAD GAGES
METRIC - PRE-PLATE

OVERSIZE PRE-PLATE TAPERLOCK GAGES

ANSI

SIZE	"GO" GAGE		"NO-GO" GAGE		SET
	PD	EDP #	PD	EDP #	EDP #
0-80	.0531	90576	.0554	90577	90976
1-72	.0652	90578	.0677	90579	90978
2-56	.0756	90580	.0784	90581	90980
4-40	.0970	90582	.1003	90583	90982
6-32	.1189	90584	.1226	90585	90984
8-32	.1449	90586	.1487	90587	90986
10-24	.1641	90588	.1684	90589	90988
10-32	.1709	90590	.1748	90591	90990
1/4-20	.2187	90592	.2235	90593	90992
1/4-28	.2280	90594	.2323	90595	90994

METRIC

SIZE	6G "GO" GAGE		6G "NO-GO" GAGE		6G SET
	mm	EDP #	mm	EDP #	EDP #
M1.6 X .35	1.392	90596	1.477	90597	90996
M2 X .4	1.759	90598	1.849	90599	90998
M2.5 X .45	2.228	90600	2.323	90601	90900
M3 X .5	2.695	90602	2.795	90603	90902
M3.5 X .6	3.131	90604	3.243	90605	90904
M4 X .7	3.567	90606	3.685	90607	90906
M5 X .8	4.504	90608	4.629	90609	90908
M6 X 1	5.376	90610	5.526	90611	90910
M8 X 1.25	7.216	90612	7.376	90613	90912
M10 X 1.5	9.058	90614	9.238	90615	90914

NOTES:

1. Machine screw and fractional pre-plate gages are designed for Class 2B fit with a .0003" plating thickness allowance.
2. Metric pre-plate gages are designed to a "6G" tolerance.