

MINIATURE



THREDFLOERS  
METRIC

TAP SIZE	THREADS PER INCH	HOLE SIZE REQUIREMENT			TAP DRILL SIZE	BLANK	CHAMFER	COATING	CLASS UNM	
		75% THREAD	65% THREAD	55% THREAD					H#	EDP#
0.7mm X .175	145	.0247	.0250	.0254	#72	ANSI	2.5	BRIGHT	2	00802-000
0.8mm X .200	127	.0280	.0284	.0288	#70	ANSI	2.5	BRIGHT	2	00902-000
0.9mm X .225	113	.0314	.0319	.0323	1/32	ANSI	2.5	BRIGHT	2	01002-000
1.0mm X .250	102	.0348	.0353	.0358	#65	ANSI	2.5	BRIGHT	2	01102-000
1.1mm X .250	102	.0387	.0392	.0397	#61	ANSI	2.5	BRIGHT	2	01202-000
1.2mm X .250	102	.0427	.0432	.0437	#58	ANSI	2.5	BRIGHT	2	01302-000
1.4mm X .300	85	.0493	.0499	.0505	1.25mm	ANSI	2.5	BRIGHT	2	01402-000

TAP SIZE	IMAGE	SERIES	BLANK	CHAMFER	COATING	CLASS 4H		CLASS 6H		6G OVERSIZE	
						D#	EDP#	D#	EDP#	D#	EDP#
M1.6 X .35		BOTTOM	ANSI	2.5	BRIGHT	3	17003-010	5	17005-010	7	17007-010
					TiN	3	17003-01T	5	17005-01T	7	17007-01T
		DIN	DIN371	2.5	BRIGHT	3	17023-010	5	17025-010		
					TiN	3	17023-010	5	17025-010		
		JIS	JIS	2.5	BRIGHT	3	17043-010	5	17045-010		
		M1.7 X .35		BOTTOM	ANSI	2.5	BRIGHT	3	17143-010	5	17145-010
TiN	3						17143-01T	5	17145-01T	7	17147-01T
DIN	DIN371			2.5	BRIGHT	3	17163-010	5	17165-010		
					TiN	3	17163-010	5	17165-010		
JIS	JIS			2.5	BRIGHT	3	17183-010	5	17185-010		
M2 X .4				BOTTOM	ANSI	2.5	BRIGHT	3	17283-010	5	17285-010
		TiN	3				17283-01T	5	17285-01T	7	17287-01T
		OTL	ANSI	1.5	BRIGHT	3	17353-010	5	17355-010		
		STI	#4 ANSI	2.5	BRIGHT	2	17342-010	3	17343-010		
					TiN	2	17342-01T	3	17343-01T		
		DIN	DIN371	2.5	BRIGHT	3	17303-010	5	17305-010		
TiN	3				17303-01T	5	17305-01T				
JIS	JIS	2.5	BRIGHT	3	17323-010	5	17325-010				
M2.5 X .45		BOTTOM	ANSI	2.5	BRIGHT	3	17423-010	6	17426-010	8	17428-010
					TiN	3	17423-01T	6	17426-01T	8	17428-01T
		OTL	ANSI	1.5	BRIGHT	3	17493-010	6	17496-010		
		STI	#5 ANSI	2.5	BRIGHT	2	17482-010	3	17483-010		
					TiN	2	17482-01T	3	17483-01T		
		DIN	DIN371	2.5	BRIGHT	3	17443-010	6	17446-010		
TiN	3				17443-01T	6	17446-01T				
JIS	JIS	2.5	BRIGHT	3	17463-010	6	17466-010				
M2.6 X .45		BOTTOM	ANSI	2.5	BRIGHT	3	17513-010	6	17516-010		
					TiN	3	17513-01T	6	17516-01T		
M3 X .5		BOTTOM	ANSI	2.5	BRIGHT	3	17563-010	6	17566-010	8	17568-010
					TiN	3	17563-01T	6	17566-01T	8	17568-01T
	OTL	ANSI	1.5	BRIGHT	3	17583-010	6	17586-010			
	HP	ANSI	2.5	BRIGHT	3	17673-010	6	17676-010			
	*DIECAST (HP)	ANSI	2.5	BAL-PLUS	**	6	17676-81L				
				1.5	BAL-PLUS	**	6	17586-81L			
	*STEEL (HP)	ANSI	2.5	TiCN	**	6	17676-81C				
				1.5	TiCN	**	6	17586-81C			
	*STAINLESS (HP)	ANSI	2.5	STiN	**	6	17676-81U				
				1.5	STiN	**	6	17586-81U			
	EXTENSION	3" OAL	2.5	BRIGHT	3	17593-000	6	17596-000			
				4" OAL	2.5	BRIGHT	3	17603-000	6	17606-000	
	STI	#8 ANSI	2.5	BRIGHT	2	17662-010	3	17663-010			
				TiN	2	17662-01T	3	17663-01T			
DIN	DIN371	2.5	BRIGHT	3	17623-010	6	17626-010				
			TiN	3	17623-01T	6	17626-01T				
JIS	JIS	2.5	BRIGHT	3	17643-010	6	17646-010				